

7243



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RBT18603-5
Job Sheet 179603



8-01

Part No: RBT18603-5

Job Qty: 8 ea

Part Name: Cup



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 6/20/18

Job Tracking No:

Due Date: 8/14/18

Created By: Logan David

Type: SOLD

Description:

Note: RBT18603 REV:H IPP REV:A 18.02.06 NEW ISSUE DD VERF:DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	8 Ea	8/14/18	8/14/18	0.00	0.00	Start Up Machining-4		JB 18-10-02
120	CNC Lathe	8 pcs	8/14/18	8/14/18	0.50	4.00	MORI SL-154		JB 18-10-02
130	QC	8 pcs	8/14/18	8/14/18	0.00	0.00	QC2 Machining-5		JB 18-10-02
140	QC	8 pcs	8/14/18	8/14/18	0.00	0.00	QC8 Machining-5		JB 18-10-04
150	Outsource	8 pcs	8/14/18	8/14/18			ATG001-VC	10	18-10-04
160	Packaging	8 pcs	8/14/18	8/14/18	0.00	0.00	Packaging2		18-10-04
170	QC	8 pcs	8/14/18	8/14/18	0.00	0.00	QC6		18-10-04
180	Packaging	8 pcs	8/14/18	8/14/18	0.00	0.00	Packaging3-2		18-10-04
190	QC21-SA	8 Ea	8/14/18	8/14/18	0.00	0.00	QC21		18-10-12

Part Op 120 - 1-Machine as per folio FB824 FOLIO REV: _____ DWG REV: _____ 2-Deburr ***ENGRAVE T/N
Descriptions: AS PER DWG***
150 - -Issue P/O to ATG: _____ -ANODIZE COLOR BLACK, PER IAW MIL-A-8625F TYPE 2 CLASS 2, Water sealant -Certificate of Conformity is required

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6R1.750	6061-T6 Round Bar 1.750"	1 ft (.125 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6R1.750	1	19	0



Dart Aerospace Ltd.
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CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S115147



Part: RBT18603-5
Job No: 179603
Serial No/Batch: S115147
Revision: H
Inspector:
Exp Date:
Instructions:

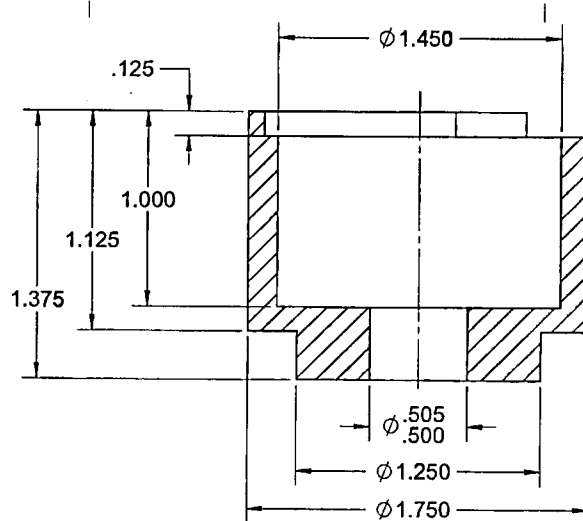
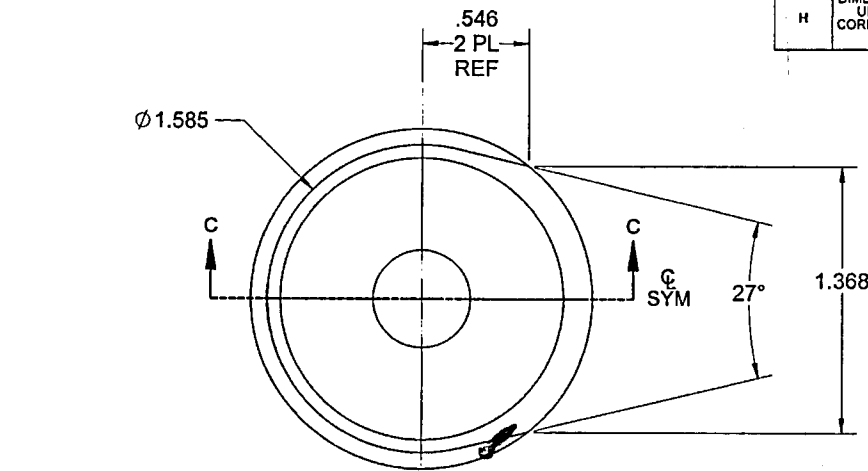
Date: 10/02/18

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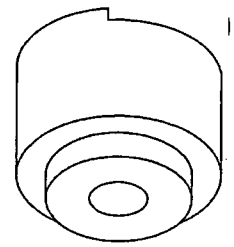
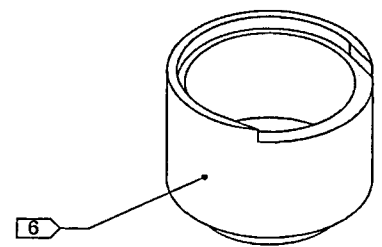
not be found.

Plex 8/1/18 9:03 AM dart.logan.david

REV.	DESCRIPTION	ECN #	DATE	BY	APPROVED
H	DIMENSION .500 CHANGED FOR .500 +.005/-0, TEMPLATE UPDATED, VIEW C-C ADDED, DIMENSION .531 TYP, CORRECTED TO .546 REF, MADE IN USA & S/N REMOVED FROM ENGRAVING	17-811	18.1.8	VM	ML



SECTION C-C



RBT18603-5 CUP

- NOTES:
- 1) MATERIAL: 6061-T6
 - 2) HEAT TREAT: N/A
 - 3) FINISH: BLACK ANODIZE
 - 4) SPEC: MIL-A-8625, TYPE II, CLASS 2; WATER SEALANT
 - 5) BREAK ALL SHARP EDGES .015 x 45° OR .015R
 - 6) IDENTIFICATION: ENGRAVE T/N "RBT18603"

DART AEROSPACE Newbury, Ontario, Canada	
TITLE CUP	
PART NO. RBT18603-5	REV H
TOOL NO. RBT18603	
INITIALS AND DATE	
DESIGNED BY: VM 1/8/2018	TOLERANCES: UNLESS OTHERWISE SPECIFIED:
DRAWN BY: VM 01/08/2018	SIZE: .005
CHECKED BY: VM 01/08/2018	XX: .01
MFG REVIEW BY: DD 01/08/2018	ANGLE: .5°
APPROVED BY: ML 01/09/2018	SCALE: N/A
SHEET 4 OF 8	
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INSPECTION SHEET

Rev	Date	Change	Revised by	Approved
A	14.07.31	New Issue	KJ	

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐																																																																													
Date : _____	Step #: _____	QTY Effective : _____		MRB (QSI042) Approval																																																																											
Description Work Order Deviation			Disposition																																																																												
			Completed By																																																																												
			Lead hand / Supervisor Approval Verification																																																																												
			QC / QA Coordinator Approval																																																																												
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Dart Aerospace Ltd.
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K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO041256**

Supplier: ATG001-VC
A.T.G. Industries Inc
731 INDUSTRIELLE ROAD
ROCKLAND
ON
K4K 1T2 Canada
Phone: 613-446-4544
Fax: 613-446-4556

Attention: Lalande, Marc-Andre

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO041256

PO Date: 10/4/18

Due Date: 10/26/18

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Beecraft, AshleyPhone:

Via: Ground

Pynt Terms: Net 30

Freight Terms:

Special Comments:

E-MAILED
OCT 09 2018

Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	182464	644.4110	Aft Bracket, Large 1-ISSUE P/O TO ATG: _____ 2- Hard Anodize IAW Mil- A-8625 Type 3 Class 2, Color Black. 3-Pretreat PR-148 Adhesion Promoter. 4-Prime with Desoto 515X349 IAW BMS 10-79 Type 3 Class A Grade A. AS PER DWG. 644.4100 "NOTE 4" Certification of Conformity is required	Firmed	-	10/26/18	20 pcs	0 pcs	20 pcs	\$9.64/pcs	\$192.80
2	182774	D5574-1	Blade Housing, Cable Cutter : Various STC's Issue P/O to ATG : _____ Black Anodize & Prime as per Dwg. D5574 Certification of Conformity is required.	Firmed	-	10/26/18	4 pcs	0 pcs	4 pcs	\$12.84/pcs	\$51.36



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PURCHASE ORDER **PO041256**

Items											
Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
3	182776	D5572-1	Base Bracket, Lower, Cable Cutter, LH : Various STC's Issue P/O to ATG : Black Anodize & Prime as per Dwg. D5572 Certification of Conformity is required.	Firmed	-	10/26/18	8 pcs	0 pcs	8 pcs	\$11.39/pcs	\$91.12
4	182777	D5572-2	Base Bracket, Lower, Cable Cutter, RH : Various STC's Issue P/O to ATG : Black Anodize & Prime as per Dwg. D5572 Certification of Conformity is required.	Firmed	-	10/26/18	8 pcs	0 pcs	8 pcs	\$11.39/pcs	\$91.12
5	182780	D5575-3	Break Away Tip, Lower Deflector : Various STC's Issue P/O to ATG : Black Anodize & Prime as per Dwg. D5575-3 Certification of Conformity is required.	Firmed	-	10/26/18	2 pcs	0 pcs	2 pcs	\$11.09/pcs	\$22.18
6	182003	RBT400285-5	Tube -Issue P/O to GROUPE ALTECH; PO -ANODIZE COLOR YELLOW,(GOLD ANODIZE ACCEPTABLE) PER IAW MIL-A-8625F TYPE 2 CLASS 2, Water sealant -Material type; 6061 -Certificate of Conformity is required	Firmed	-	10/19/18	7 pcs	0 pcs	7 pcs	\$24.02/pcs	\$168.14



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PURCHASE ORDER **PO041256**

Items											
Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
7	179603	RBT18603-5	Cup -Issue P/O to ATG: -ANODIZE COLOR BLACK, PER IAW MIL-A-8625F TYPE 2 CLASS 2, Water sealant -Certificate of Conformity is required	Firmed	-	10/26/18	9 pcs	0 pcs	9 pcs	\$5.09/pcs	\$45.81
Grand Total:											\$662.53

Order Notes

Procurement Quality Clauses
A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)

A022 Apical Processing
A024 process certifications
A026 certification of material conformance

A041 quality management system
A042 dart notification by supplier
A043 retension of quality documents

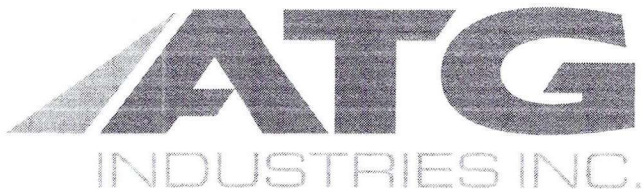
A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 10/9/18 10:46 AM dart.lavoie.chantal

UAS
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A.T.G. Industries Inc.
731 Industrielle Street
Rockland, ON K4K 1T2
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

Pack List

Number: 916204

Date: 10-Oct-18

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

Diane Baker
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

Terms		Ship Via	
		ATG Delivery	
Quantity	Description		
	Please reference this document's Pack List number on all correspondences regarding this shipment. If you have any questions, please contact us.		
9 ea	Part: RBT18603-5 ✓ Cup Anodize per MIL-A-8625F, Type II, Class 2, Black, .0004-.0010" (.4 - 1 mils). Water Sealant Job: 23883 PO: PO041256 ✓ Rev: H Line: 7		
CERTIFICATE OF CONFORMANCE A.T.G Industries Inc. certifies that all items in this shipment conform to the requirements. Date: <u>10/10/2018</u> Certified Signature: <u>[Signature]</u> Receiver Signature: _____ A.T.G Industries Inc. is AS9100 Registered and Nadcap Chemical Processing Accredited. Note: This Packing Slip may contain parts that have been PLATED. Items that are plated may be subject to natural tarnishing and it is suggested that they be inspected within 24 hours of receipt.			
Made in Canada.			

DAS
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9-08